

0063-0580 DRYWALL LIFT ASSEMBLY INSTRUCTIONS

Your New bil-jax Drywall Lift has been shipped to you in 2 boxes:

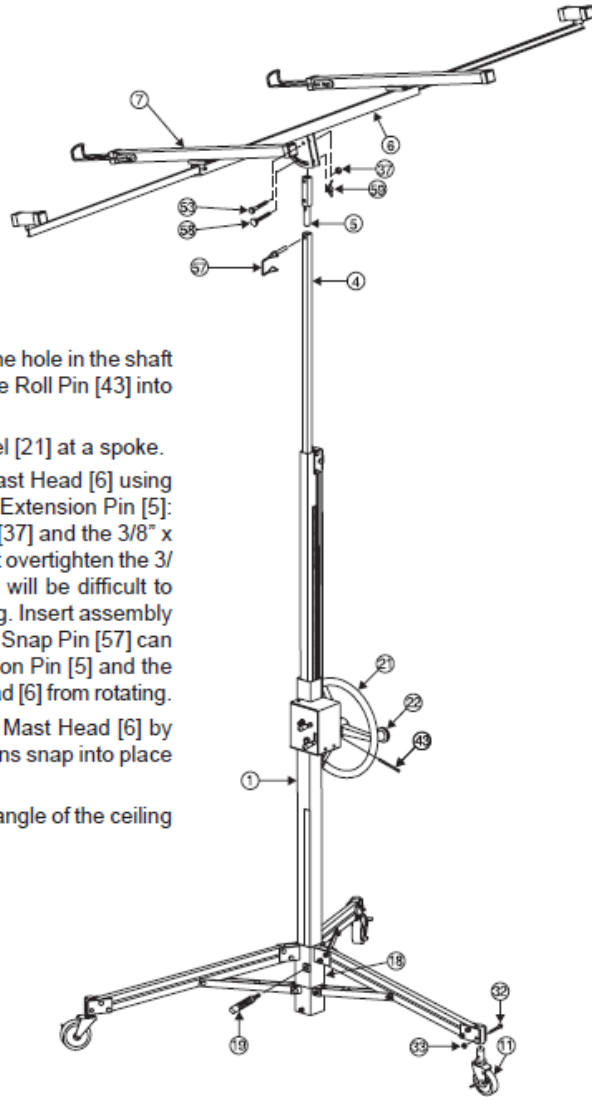
Box 1 Contains the main mast, lift wheel, casters and hardware for your lift.

Box 2 Contains support assembly for your lift.

TOOLS NEEDED FOR ASSEMBLY:	1.) Hammer (1) 2.) 7/16" Wrench (2) 3.) 9/16" Wrench (2)
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- STEP 1:** Remove the Main Mast Assembly [1] from its box and assemble the Casters [11] using the 1/4" x 2" Hex Bolts [32] with the 1/4" Hex Lock Nuts [33].
- STEP 2:** Assemble the Handle [19] in the Sliding Leg Adjustment [18]. Do not tighten against the Main Mast Assembly [1].
- STEP 3:** Fully deploy the legs to the "down" position. Then, turn the Handle [19] to tighten against the Main Mast Assembly [1].
- STEP 4:** Place the Steering Wheel [21] on the shaft. Align the hole in the shaft with the hole in the Steering Wheel [21] and tap the Roll Pin [43] into the hole using a hammer.
- STEP 5:** Attach the Spin Knob [22] onto the Steering Wheel [21] at a spoke.
- STEP 6:** Assemble the Upper Extension Pin [5] into the Mast Head [6] using the hardware that is pre-assembled in the Upper Extension Pin [5]: 3/8" x 2-1/4" Hex Bolt [53] and 3/8" Hex Lock Nut [37] and the 3/8" x 2-1/4" Carriage Bolt [58] with Wing Nut [59]. Do not over-tighten the 3/8" Hex Lock Nut [37] (top) as the Mast Head [6] will be difficult to pivot and damage may occur due to over-tightening. Insert assembly into the Second Extension Mast [4]. Optional: a 2" Snap Pin [57] can be inserted through the hole in the Upper Extension Pin [5] and the Second Extension Mast [4] to prevent the Mast Head [6] from rotating.
- STEP 7:** Assemble the Drywall Support Arms [7] onto the Mast Head [6] by wedging together as shown making sure the buttons snap into place to complete assembly.
- STEP 8:** Adjust the Mast Head [6] assembly to the desired angle of the ceiling and tighten the Wing Nut [59] to secure.

The lift is now ready for use.



- ALWAYS MAINTAIN A FIRM GRIP ON THE STEERING WHEEL [21] WHEN RAISING OR LOWERING THE LIFT.
- NEVER ALLOW THE LIFT TO FREE-FALL.
- REPLACE BOTH CABLES (PART NO. B40-00-0024) ANNUALLY AND AT FIRST SIGN OF FRAYING (see Cable Replacement Instructions).
- ALWAYS INSPECT CABLES DAILY.

BIL-JAX®

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